

**Work Order ID 64880**

December 21, 2010 9:47:54 AM

Page 1

Item ID: D412-705-023

Accept

Setup Start

Revision ID:

Stop

Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 12/21/10 Start Qty: 4.00

Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-705-023CHG001

8/11/04

OK per BG 11/01/04

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/1/350 (42)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/11/04

(X4)

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Item ID: D412-705-023

Accept



Setup Start



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Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 12/21/10 Start Qty: 4.00



Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 31A

0.00

Rev A

20 11/01/14

40



Packaging

Memo

0.00

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00

QC 11/01/15



QC

Memo

0.00

Quality Control

PS 11-01-5  
4

# Picklist Print

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Work Order ID: 64880

Parent Item: D412-705-023

Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 12/21/10

Required Date: 12/23/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A[105.02.07] New issue [KJ/JLM]  
IPP Rev:B ECN 1052 07-11-06 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-3A.		Purchased	No			120	Each	395.0000	30	120			
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Bolt

Location

Loc Qty

Loc Code

ST350

395

116400

145

116419

150

116441

100

20

100

AN960JD10	NAS1149D0363J	Purchased	No			120	Each	8.0000	30	120			
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Washer

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

MS21051-L3K		Purchased	No			120	Each	320.0000	2	8			
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Nut Plate

Location

Loc Qty

Loc Code

ST301

320

108078

20

112669

100

112865

100

113236

100

8

11/1/35

40

# Picklist Print

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Work Order ID: 64880



Parent Item: D412-705-023



Parent Item Name: Oil Cooler Support Removable Lower Panel

Start Date: 12/21/10

Required Date: 12/23/10

Start Qty: 4.00

Required Qty: 4.00

MS21069-L3K

Purchased

No

120

Each

114.0000

18

72



Nut Plate



10/1/3SP

40

## Location

## Loc Qty

## Loc Code

ST302

114

113840

50

113845

50

113875

14

50  
17  
3

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	RIVET
						2	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12